

FIG. 1

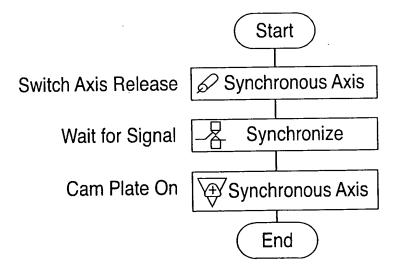


FIG. 4

GREFTSMA.

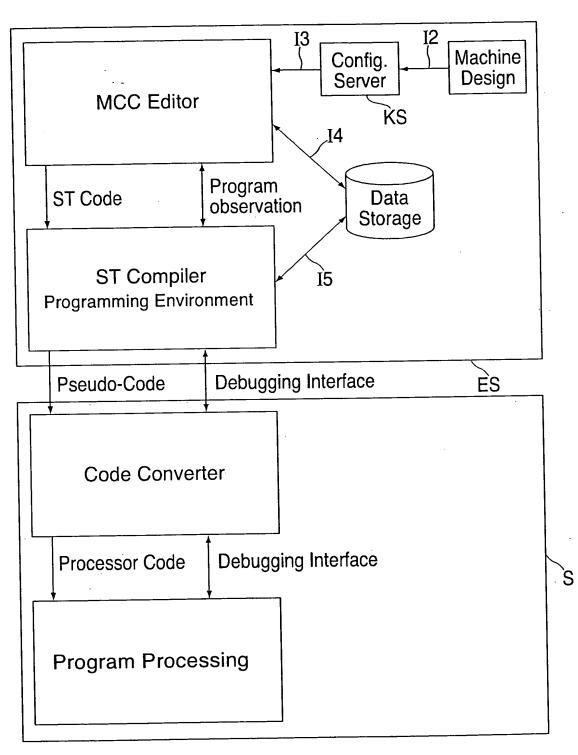


FIG. 2

APPROVED C G. FIG.

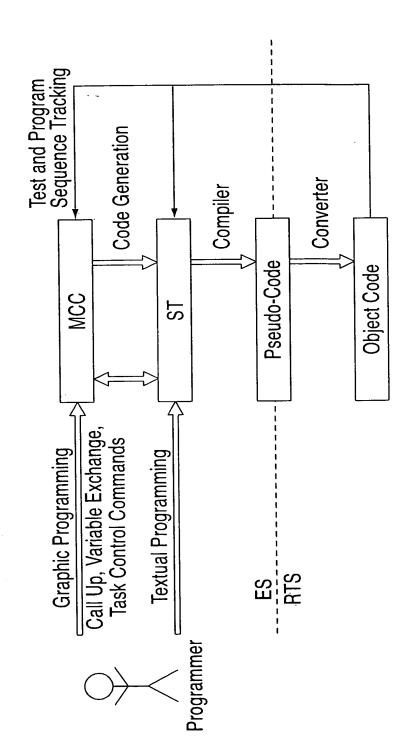


FIG. 3

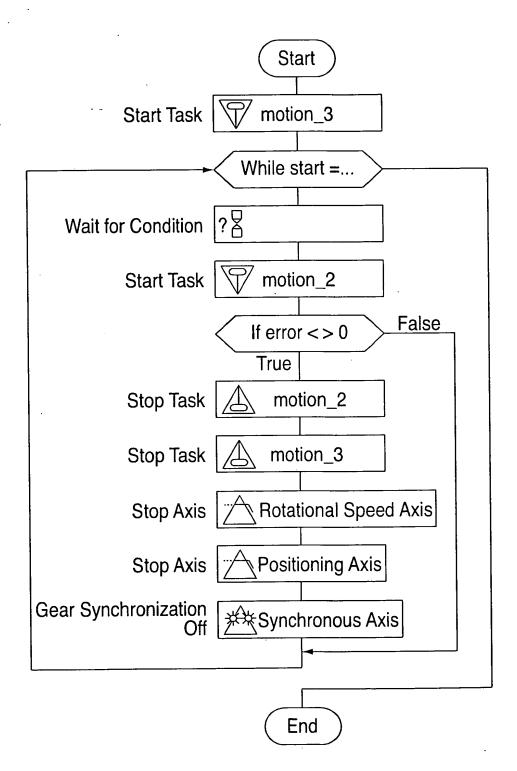
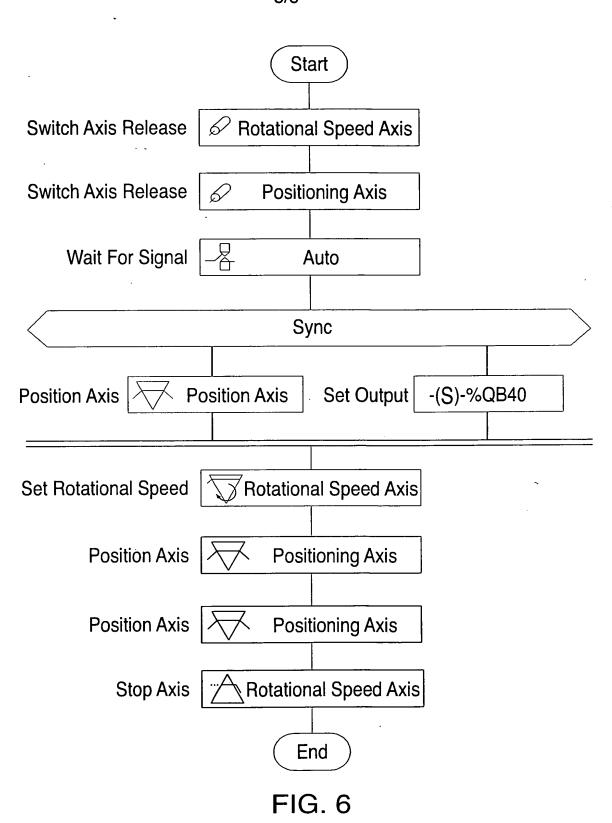


FIG. 5



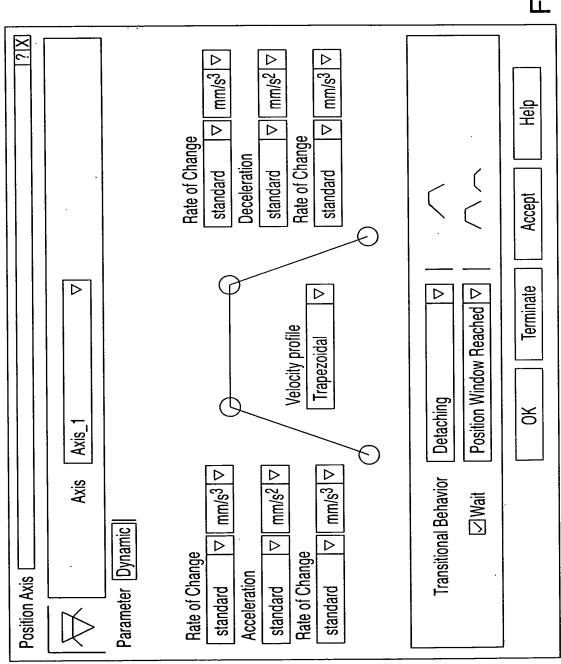


FIG. 7

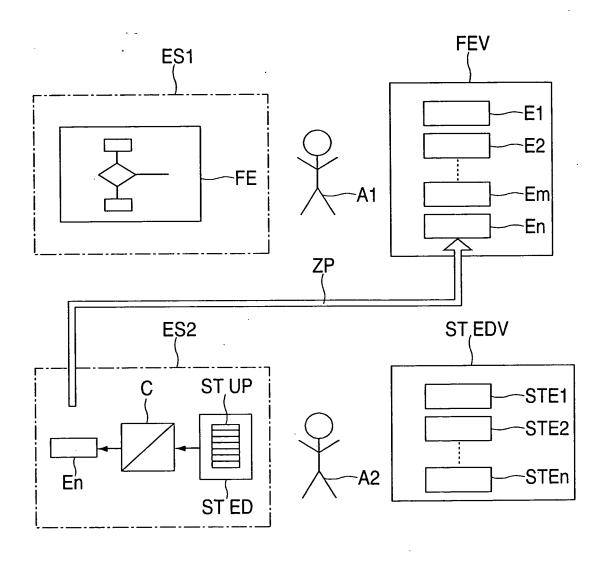


FIG. 8

DSSIISS.OZE+DI

COPHED TOVEL

Macro Stop Axis/ Stop Motion Is a Command Activate Gear Synchronization/ Gearing On Set rpm /

Stop Command

Turn Off Synchronization

Set Torque $\sqrt{\xi'}$

Call Up Subprogram

Continue Motion

Start Axis Position Controlled Turn Cam Plate Off Off Parameterize Cam Plate

Position Axis FIG. 9